

Design of remotely operated vehicle as installer tools of tidal turbine and seismograph under water

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ABSTRACT

Tidal turbines and seismographs constitute instruments that can be used as an earthquake detector that lead to tsunamis. As an early detection instrument for tsunami disaster, tidal turbine and seismograph are generally placed under the surface of water. The design objective in this study is designing a Remotely Operated Vehicle (ROV) which can be used as a tool for tidal turbine and seismograph installation. The design method applied in this study is designing prototype by following the product research and development procedures. Making control systems has three stages, namely: software design, hardware manufacture, and software and hardware integration. The made software includes the ROV motion control program through the control of Anduino Nano R2 ATmega microcontroller with programming that uses C-Basic language. The design findings show that the designed ROV can be used effectively to simulate the installation of tidal turbine and seismograph under the surface of water in 2 meters at depth with 15 minutes of installation time in undulating water.

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1. INTRODUCTION

Indonesia is regarded to be a country with highly tendency to disasters [1-2]. During the years of 1629-2014, Indonesia suffers from 174 tsunamis in which 60 percent of them occurred in Eastern Indonesia [3]. Generally, Tsunami disaster begins with an earthquake which results in waves in the deep water which then spread to shallow water. When coming to the shallow water, tsunami will undergo a wave transformation. Tsunami is not seen to be a single wave. However, it is generally a wave in the deep ocean with 0.5 meter in height. When approaching the coast, the wave height can reach 15 meters or even greater. Tsunami has a very large force because of the huge volume of water and its fast speed. Tsunami may approaches the coast at around 48 km/ hour with its millions tons in strength [4]. This big wave power will cause serious disasters to the coastal communities.

The UNDP of United Nations stated that awareness to disaster would minimize the adverse impacts of disaster through effective prevention, rehabilitation and on time aid delivery [3]. Natural disasters can be mitigated by preventive efforts [5]. In order to reduce the impact of earthquake, it requires readiness to face the earthquake as it can occur at any time [6]. In this regard, it is necessary to build seismograph installation under the water to gather information so that people have enough preparations to face the earthquake. Whether to gave it in the term of warnings to the shore areas or to analyse the effects of the seaquakes [7]. The installation can be assisted by ROV (Remotely Operated Vehicle) that functions to install seismographs in the sea so that the installation is not done in a conventional manner.

The installation of tidal turbine and seismograph can be done by a robot that works under the surface of water, ROV is basically a tethered underwater robot [8], typically tethered to a monitoring dock to

obtain power and transmitting data [9], which may allow it to work under the installation assisted by it pilot in the surface. The advancement of robot technology cannot be separated from the use of microcontroller chips as a control center of robots [10], including the use of robot below the surface of water.

The utilization of underwater robot technology still has less attention. Nowadays, there are many underwater activities carried out in conventional ways such as underwater observation, underwater survey of natural resources, monitoring dam fractures, searching for natural disaster victims or sinking ships. Underwater activities have several risks, namely: water contaminated by toxic waste, areas beyond humans coverage, hydrostatic pressure in the body of divers, limited oxygen, and high dangerous risk due to attacks of wild animals, and so forth. Therefore, to deal with the various limitations of human activity under the surface of water, it is imperative to design a robot that can move freely in water to help human tasks [11].

This research is triggered and departs from the weaknesses of previous studies. The research by Gitakarma, et. al. (2014) entitled "Underwater Survey Aid Using AMOBA, ROV-Based Robots" stated that the underwater robot is controlled by PS2 remote connected with a 15-meter cable to the MCS-51 microcontroller as the robot's control center. Eight water pumps are installed on the robot as actuators which serve to maneuver in water [12]. This device, however, is inefficient, for it uses too many water pumps as the main driver of the robot.

Another study by Nugraha, et. al. (2018) entitled "Designing ROV (Remotely Operated Vehicle) Based on Arduino Uno R3". This ROV is run by a system that is controlled through a controller device. Underwater video camera system is installed in ROV that is controlled from the surface of the water. The control system and ROV are connected with data transmission in the form of cable. The robot frame is made of PVC pipes [13]. Based on the author's experience, the use of PVC has a difficulty in designing construction and reconstruction of the robot's skeleton.

In this study, ROV is designed efficiently in using water pumps, with its ability to float, stay, and sink in water stably. The robot frame uses aluminum extrusion to facilitate the reconstruction of robot design. The designed ROV operation has a grip function, which can be applied to assist the installation of tidal turbine and seismograph in water.

2. Material and Design Method

2.1. Material

Here are the materials used to design ROV:

- a. Bilge Pump Motor 1100 GPH
- b. Arduino Nano
- c. Aluminium Profile
- d. T-Nut
- e. Enclosure Waterproff
- f. Acrylic 5mm and Cutting P
- g. Servo Waterproff
- h. 3D Print Bilge Pump
- i. 3D Print Propeller
- j. 3D Print Propeller Protector
- k. Camera
- l. Cable 11AWG
- m. Monitor 7"
- n. Joystik PS

2.2. Design Method

The design of ROV applies Research and Development (R&D) method. The method of R&D is done to make certain products and test the effectiveness of the products [14]. As for the development stage, ROV is designed through the modification of Gall, et. al. (1996) model that covers the following stages: research and information collecting, planning, developing preliminary form of product, preliminary field testing, main product revision, operational field testing, and final product revision [15]. Research and development shown is Figure 1.

Making control system is done through three stages, namely designing system flowchart, making hardware, and integrating/combining software and hardware. The made software includes the ROV motion control program through the control of the Anduino Nano R2 ATmega microcontroller with C basic language. The designing of ROV was performed by ANDROMEDA team that includes 10 students of class X and XI at the MBI of Amanatul Ummah Mojokerto, in which the author is part of ANDROMEDA team. The designed ROV is named Lelebot 1.0.

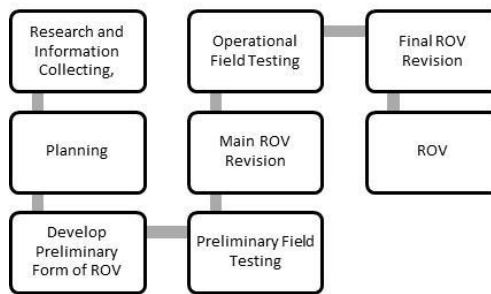


Figure 1. Research and development

3. RESULT AND DISCUSSION

The design of ROV Lelebot 1.0 follows the Interconnection System Diagram as presented in Figure 2. While the preparation of hardware follows the flow diagram as presented in Figure 3.

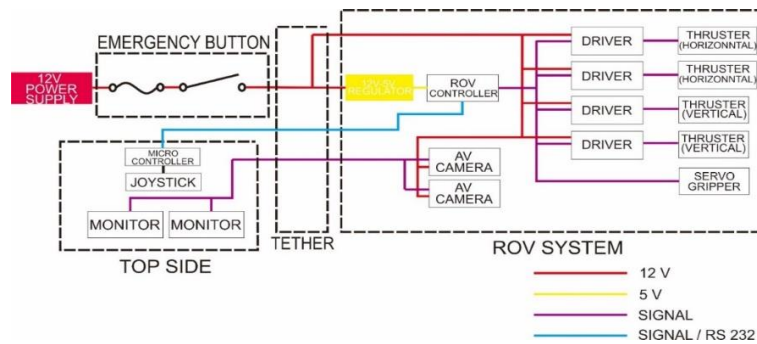


Figure 2. System interconnection diagram

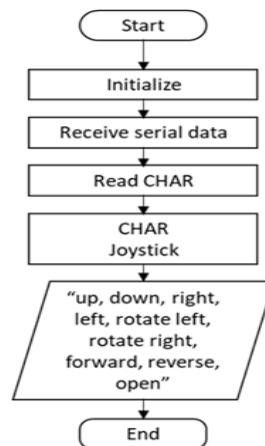


Figure 3. Hardware design flow chart

3.1. Frame Design

Basically, the frame of ROV Lelebot 1.0 is built using aluminum extrusion 20x20 cm. Material selection is done to make a compact, lightweight, and long-durable design. The use of aluminum extrusion will facilitate the configuration of gripper position, camera and motor. Although the nature of aluminum extrusion is different from PVC, that aluminum does not float in water, the design of the floating system of the ROV Lelebot 1.0 was done with an additional installation of 2 bottles that function to stabilize the ROV Lelebot 1.0 design.

The design of ROV Lelebot 1.0 uses SolidWorks software which can configure the balance points and hydrodynamics of the ROV, with simulations in ROV device. Meanwhile, the right and left parts of the ROV uses acrylic material with of 5mm at thickness to protect the open area of the ROV.

3.2. Component Design

In designing ROV Lelebot 1.0, some components used 3-dimensional printing. Motorcycle support, safety motors, and propellers are printed in 3D printing in Figures 4-6. The advantage of using 3D printing components is the ease of customizing designs in accordance with the design of ROV. In addition, the result of printing with filament material is waterproof so that it is not necessary to cover the components.



Figure 4. 3D Printing Cover Bilge Pump



Figure 5. 3D Printing Propeller

3.3. Electronic Protective Design

Electronic Enclosure in ROV Lelebot 1.0 is an electronic instrument safety mechanism which is one of the safety protocols in the ROV. The electronic enclosure design used is made of plastic composition of 15x15 cm which is placed in the central of ROV which contains a micro-controller and cable port in Figure 7.



Figure 6. 3D Printing Propeller Protector



Figure 7. Electronic Enclosure

3.4. Connector Design

The ROV Lelebot 1.0 uses AWM 2464 multi-conductor cable with 9 conductors of 24 AWG to send video signals and communication serial data. The power supply connector used by ROV is the Anderson powerpole connector linked by cable 4 mm² (11 AWG), after doing some studies on cable thickness match to the effectiveness of ROV. When the cable is too thick, the cable will be heavy and disturbing, whereas if the cable is too thin, a voltage drop will occur because the current range is 22 Ampere and the resistor is too high. Based on a maximum standard of 25 Ampere, the ROV can use cable 4 mm², and after its testing there was no problem in voltage or load reduction.

3.5. Propulsion System Design

In propulsion system, ROV Lelebot 1.0 uses 4 motors, 2 units are placed for vertical movement and 2 other units are used for horizontal movement. The motor used in the ROV is Bilge pump 1100GPH with a maximum forward push of 2.36 kgf and a maximum back pressure of 1.85 kgf. In addition, the ROV motor is made along with the propeller as a driving instrument, so the propeller is designed clockwise and counterclockwise in pairs to fight torque and stabilize the ROV movement. Bilgepump 1100GPH as shown in Figure 8, and Thrust Vector ROV as shown in Figure 9.



Figure 8. Bilgepump 1100GPH

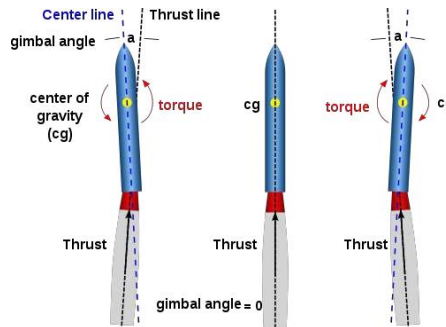


Figure 9. Thrust Vector ROV

3.6. Gripper

The gripper in the ROV Lelebot 1.0 uses 2 degrees of freedom, and consists of 1 servo which basically becomes the main function for clamping a material. For visualization, the ROV is equipped with 2 cameras that provide visual facing to the gripper and a straight view from the ROV.

3.7. Camera

In the visual system, the ROV Lelebot 1.0 is designed with 2 cameras placed in front of the ROV. The first visual faces straight so that the user (pilot) can get clear visuals to move the ROV maneuver, and the second visual is placed facing the gripper to give visuals to the main function of the instrument. Monitor and Camera as shown in Figure 10-11.



Figure 10. Monitor



Figure 11. Camera

3.8. Hardware and Controls

The ROV Lelebot 1.0 is controlled by game controller (joystick). This remote control is controlled via a USB device connected to a laptop/PC, using the control box as an input variable. Communication from devices that use the Graphical User Interface (GUI) to control the ROV Lelebot 1.0, applies Visual Basic software, which functions as a device that connects the controller commands in RS232 to further control the Arduino Nano microcontroller in ROV Lelebot 1.0. Microcontroller is a device that receives and perform instructions from user [16]-[20] The microcontroller is programmed in C-Basic language. Arduino Nano uses 4 drivers to drive 4 motors of ROV Lelebot 1.0. Other input and output devices are servo motors for gripper and 2 camera controllers. All these inputs and outputs are installed into a custom Printed Circuit Board (PCB). As the further development of ROV design, ROV control can apply remotely through wireless [21], or the application of Internet of Thing design as control device. Lot constitutes a tool that can be used to control device from far distance [22]–[25].

3.9. Software Design

The software design of ROV Lelebot 1.0 uses C-Basic Language, with examples of source code shown in Figure 12.



```

rov_scout_driver_2018_1 | Arduino 1.8.5 (Windows Store 1.8.10.0)
Berkas Sunting Sketch Alat Bantuan

rov_scout_driver_2018_1

#include <SoftwareSerial.h>
SoftwareSerial mySerial(11, 10); // RX, TX
#include <Servo.h>

Servo myservo;
//naik turun
int dir2a = 8;
int dir2b = 7;
int pwm2 = 5;
int dir1a = 4;
int dir1b = 2;
int pwml = 3;
int dir3a = 12;
int dir3b = 9;
int pwm3 = 6;

// the setup function runs once when you press reset or power the board
void setup() {
  Serial.begin(9600);
  mySerial.begin(9600);

```

Figure 12. Programming with C-Basic

3.10. Final Design

In order to perform the philosophical base in the ROV assembly goals, the design of the ROV Lelebot 1.0 always has 3 considerations in its assembly, namely: safety ROV, safety pilot, safety environment. The assembly objective in this article is to produce ROV that can safely install seismograph and tidal turbine. The installation process of seismograph and tidal turbine should not be done conventionally because it has several risks, such as biohazard. In this principle, the ROV Lelebot 1.0 designed does not only avoids the risks of using conventional methods, but also does not make risks for the installation, pilot, or ROV environment itself. Final design of ROV Lilibot 1.0 as shown in Figure 13.

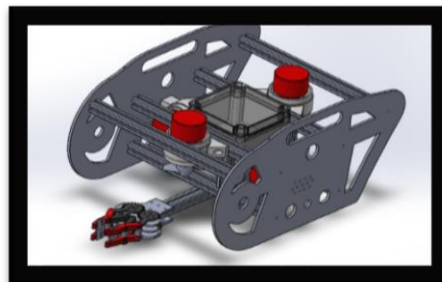


Figure 13. Final design of ROV Lilibot 1.0

3.11. ROV Testing

The designed ROV Lelebot 1.0 was tested through simulation on the activities of ASEAN level Marine Advance Technology Education (MATE 2018) at ITS Surabaya on 29 April 2018. The ROV designed was able to carry out a mission well in the installation of seismography at a depth of 2 meters under water, during 15 minutes in wavy water.

4. CONCLUSION

The ROV Lelebot 1.0 is designed to be able to carry out a good mission in installing tidal turbines and seismographs at the depth of 2 meters under the surface of water, during 15 minutes in wavy water. For further research, it is necessary to design an ROV that uses wireless remote control which is considered to be more efficient because the robot can move freely without cables.

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