Study of single layer microwave absorber based on rice husk Ash/CNTs composites

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Article Info	ABSTRACT
	This paper presents the study of microwave absorption single layer microwave absorber based on rice husk ash (RHA) with additional carbon nanotubes (CNTs) filler loading into the composites. The relative permittivity of RHA and CNTs composites (RHA/CNTs) were measured by using Agilent high temperature probe and 85070E software. The CST-MWS software is used to design and evaluate the microwave absorption of RHA and RHA/CNTs with metal backed plate. The microwave absorption of simulated and measured results is compared. The RHA microwave absorber only absorbed maximum, -8 dB at 10.8 GHz of the incident electromagnetic radiation and the RHA/CNTs absorbed less than -15 dB with wider bandwidth over 10.8 GHz to 12.8 GHz compare with RHA composites single layer microwave absorber. The results indicated that the RHA/CNTs composites have enhanced the microwave absorption of RHA composites.

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1. INTRODUCTION

Rapid growth in telecommunication technology is causing an increase in electromagnetic interference (EMI). EMI are uncontrolled electromagnetic waves which are harmful to human health and affect the performance of electronic devices. Therefore, microwave absorbers are required to solve the EMI related issues by reducing the EMI. Microwave absorbers are generally made of dielectric and/or magnetic materials which absorb microwave energy and convert the microwave energy to heat [1]. In recent years, many researchers are interested to use agriculture wastes that have been investigated with proven positive performance in microwave absorber applications. [2]–[4]. This is due to the unique relative permittivity of some agriculture wastes which are able to absorb microwave energy with some specific designs and composites [5], [6]. Liyana has shown that microwave absorber using sugarcane bagasse agriculture waste indicates good microwave absorption performance (> -10 dB) with thinner absorber thickness [2]. Iqbal has reported that the single layer microwave absorber based on rice husk composite with very good microwave absorption < -8 dB over 4-8 GHz [7]. In this study, carbon nanotubes material is used as additional filler composites with RHA material to enhance the relative permittivity and microwave absorption performance of RHA composite.

2. SINGLE LAYER ABSORBER

Single layer microwave absorbers can be classified into impedance matching and resonant absorbers, the following discussion was about single layer absorbers that have features on both of these classifications. These features typically are an impedance matching or so called quarter wavelength resonant layers. To identify the use of those composite materials in microwave application, it is important to determine their electromagnetic properties. In dielectric absorbers, there is no magnetic loss component involved in the absorbers; hence the absorption capability of dielectric absorbers depends on relative permittivity and thickness of the single layer structure.

Testing the reflectivity characteristics of each composite meant for aiding in the design of single layered MAMs was performed using the equivalent theory shown in Figure 1 [8]. The absorption capability of a single layer is determined by dielectric losses within the material and by impedance matching conditions. On the other hand, the absorption performance is determined by the intrinsic properties of the absorbing layer, such as impedance and relative permittivity [9]. The extrinsic parameters are the thickness of absorbing layer and operating frequency. Figure 2 shows illustration of the incidence, reflecting and transmitting of the electromagnetic wave through the composite materials of single absorber.
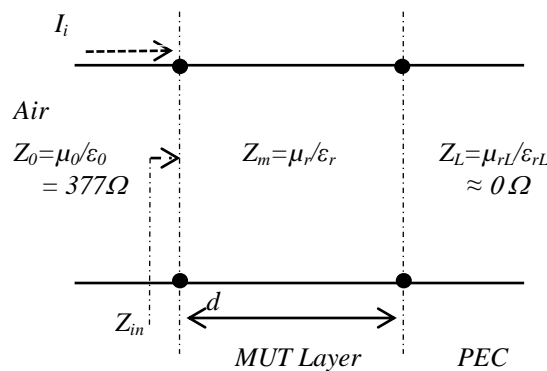

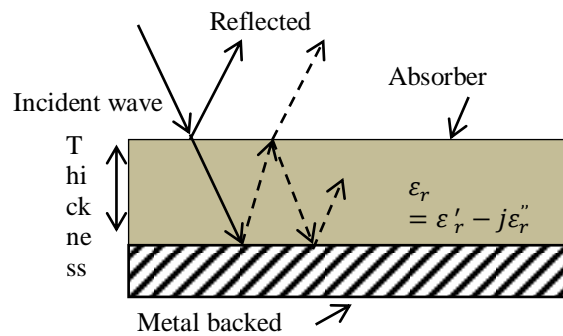Figure 1. Microwave absorbing layer using an equivalent electric circuit explanation

Figure 2. Illustration of the electromagnetic wave through the composite materials of single layer absorber

The air impedance assumed as free space, $Z_0 = 377$ ohm, the metal back plate (PEC) as load impedance, $Z_L = 0$ ohm, Z_{in} wave impedance at the air to absorber interface ohm, and I_i is the current equivalent. According to the transmission line theory, the reflectivity (RL) of a metal backed single absorbing layer can be optimized with the following (1) [10]:

$$RL \ (dB) = 20 log \left| \frac{Z_{in} - 1}{Z_{in} + 1} \right| \tag{1}$$

where $Z_{in,}$ the normalized input impedance of the absorbing layer, was related to the characteristic of the material by the following (2) [11]:

$$Z_{in} = \sqrt{\frac{\mu_r}{\varepsilon_r}} tanh(j2\pi fd\sqrt{\mu_r \varepsilon_r}) \tag{1}$$

where d is the thickness of the absorbing layer, f is the operation frequency, ε_r is the relative permittivity, and u_r is the magnetic properties of the material.

In order to investigate the single layer absorber consideration of the minimum RL (RL_{min}) and its corresponding frequency (matching frequency, f_m) of various weight percentages of RHA and RHA/CNT composite is needed. RL_{min} decreases with increasing CNT filler loadings, which in turn leads to improved efficiency in microwave EM absorption. By decreasing the thickness of absorbers, the RL_{min} increases to slightly higher frequencies. This is because the microwave absorbing performance of a layer is dependent on both the microwave wavelength and the inherent characteristic of the material. If the real part of Z_{in} is close to Z_0 the matching condition 377 ohm and the RL_{dB} values $\approx -\infty$ in dB, then, the impedance matching occurs at the frequency that equals to the matching wavelength of absorber thickness [12]. This makes the matching layer materials narrow band absorbers when the thickness of the layer satisfies (3).

$$d_m = \frac{n}{4}\lambda_m = \frac{n}{4}\frac{\lambda_0}{\sqrt{|\mu_r||\varepsilon_r|}} \text{ (n = 1, 3, 5, ...)} \tag{2}$$

Where d_m is the matching thickness and $\square_m$ is the matching wavelength. These absorbers are made using an intermediate impedance and quarter wavelength thickness for absorption at microwave frequencies.

In this study, the optimization of single layer microwave absorbers was studied using CST-MWS software. The software settings were set to determine the reflectivity, S_{11} values in dB for varying thickness in the frequency range 2 to18 GHz. In the parameter sweep, the template-based post processing options in CST-MWS were used to search the minimum values of the reflectivity for each value of thickness in the entire frequency sweep 2 GHz to 18 GHz. The boundary conditions, the solver settings, the parameter sweep and design of a single layer absorber are shown in Figure 3. From the design simulation, the RL module can be evaluated by the reflectivity of the RHA and RHA/CNT single layer absorber in normal incident angle by using bi-static technique.
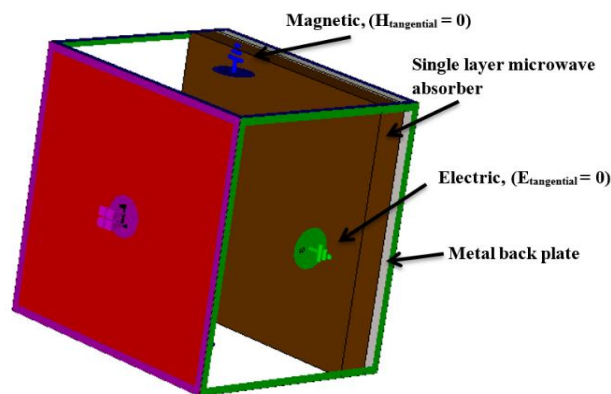

Figure 3. Single layer Absorber model and setting of the transient solver with waveguide port (red color) and boundary conditions

3. EXPERIMENTAL

In The single layer microwave absorbers were fabricated using different moulds with constant length, width, and thickness (45 cm x 45 cm x 1 cm). In this fabrication, agriculture waste 70 wt% weight percentage of RHA was mixed with different weight percentage of CNT (1 wt%, 2 wt%, and 5 wt%). Then, the polyester and 10 wt% of the MEKP were added to the mixture manually. After stirring the mixture, the mixture was poured into the steel mould. Figure 4 shows the fabricated single layer microwave absorber made up of the composites.

Figure 4. Fabricated single layer RHA/CNTs microwave absorber

The experiment data involve the relative permittivity over 2 GHz to 18 GHz was measured using an Agilent high temperature probe. The Agilent high temperature probe was connected by a coaxial cable to the Agilent performance network analyzer model E8362B with 10 MHz to 20 GHz. The high temperature probe was contacted to the single layer microwave absorber and measured the relative permittivity of the single layer microwave absorber in ambient temperature. The relative permittivity is obtained with the average relative permittivity values from 10 points different of the single layer microwave absorber.

4.   RESULTS AND DISCUSSION
4.1. Effect of CNT Filler in Single Layer RHA Composites
Based on Figure 5, the results show that the additional CNT added into the RHA composite (RHA/CNTs) have better absorption (lower reflectivity) and thinner thickness compared with RHA composites. Generally, the RHA/CNTs composite improved absorbing characteristics with a thinner matching thickness as compared with RHA composite at the same operating frequency as shown in Figure 5. The RHA composite with CNTs loading has an improved the RHA composite microwave absorption. For RHA/CNTs-1 composites only with 1 wt% of CNTs loading in the RHA composite, the thickness of RHA/CNTs-5 absorber was 2 mm compared to RHA, 10 mm of absorber. Besides that, the RHA/CNT-5 absorber also has the lower reflectivity compared to RHA absorber at frequency range of 8 GHz to 18 GHz, with the minimum reflectivity at 11.5 GHz of -27 dB. RHA/CNTs-5 also increased in bandwidth from 10 GHz to 13.7 GHz when the reflectivity was less than -10 dB. On the other hand, RHA/CNTs-1 absorber with 9 mm thickness had minimum reflectivity, -40 dB at 10.2 GHz. Such a result stresses how relative permittivity and thickness effect on the composite absorbing properties (in Section 2).
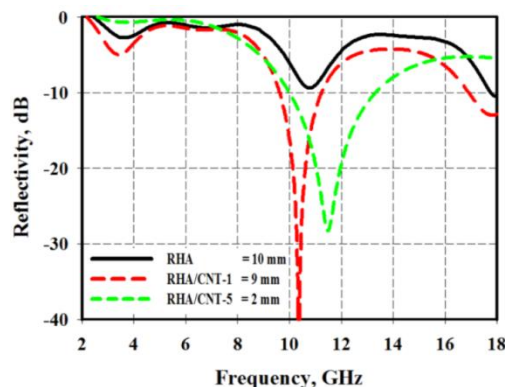

Figure 5. Comparison of the reflectivity of the RHA and RHA/CNTs single layer absorber.

In Figure 6, RHA/CNTs-5 with 1 mm, 2 mm, 3 mm, 4 mm, 5 mm, and 10 mm thickness was presented. The best performance (RL = -40 dB) was observed when the thickness was 3 mm at 7.6 GHz. Similarly, at 4 mm thickness, the value of reflectivity was –33 dB which was higher than the 5 mm thickness

with reflectivity of -5.2 dB at 5.7 GHz. However, the composite with RHA/CNTs-5 with 10 mm thickness, the reflectivity values less than -5 dB for over the 2 GHz to 18 GHz frequency range, corresponding to 50 % of the absorption of the incident wave. The RL of the RHA/CNTs-5 with 10 mm did not fall below -5 dB because there was no matching condition between the impedance over the frequency range. This single layer absorber of RHA/CNT-5 with 10 mm thickness does not perform well in the tested frequency range and it also shows that an increase in thickness does not improve the microwave absorption performance. The RHA/CNT-1 and RHA/CNT-5 reflectivity results show that different thickness of single layer absorber leads to different minimum reflectivity (absorption) performance, due to different impedance matching values. Another factor that defines the obtained reflectivity curves and that might be taken into count is the relative permittivity values of the composite. For example, the RHA/CNT-1 composite has lower relative permittivity compare to RHA/CNT-5 which has a lower reflectivity less than -10 dB at higher frequency over 8.4 GHz to 17.8 GHz with a thickness of 5 mm to 10 mm. While, the RHA/CNT-5 composite with similar thickness of 5 mm to 10 mm has reflectivity less than -10 dB at low frequency range 2 GHz to 5.8 GHz.
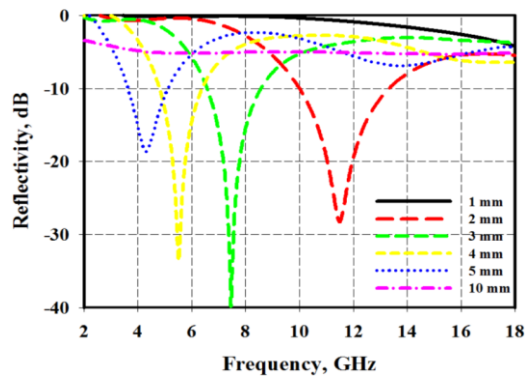

Figure 6. Effect of thickness of RHA/CNT-5 single layer absorber

4.2. Measured and Simulated Single Layer Absorber

In Figure 7, comparisons made between measured and simulated RHA and RHA/CNTs are presented. It can be noticed that curve indicating the simulated results shows similar behavior with respect to the curve indicating the measured results. Very good agreement is observed between the simulated and measured results. In practice, it has been noticed that the RHA/CNTs composite materials are able to absorb the electromagnetic field much better than the pure RHA composite which had analyzed. The simulated and measured results also take into account both impedance matching condition and dielectric losses of the composite material. For the RHA mixed 2 wt% CNTs (RHA/CNTs-2), the absorption curve illustrates that the simulated reflectivity of the corresponding composites is below -10 dB in the range of 2.2–3.4 GHz and 7.8 GHz to 9.0 GHz, whereas the measured reflectivity is slightly shifted to a lower frequency for below -10 dB at 2.8 GHz to 4.0 GHz and 8.5 GHz to 9.5 GHz.
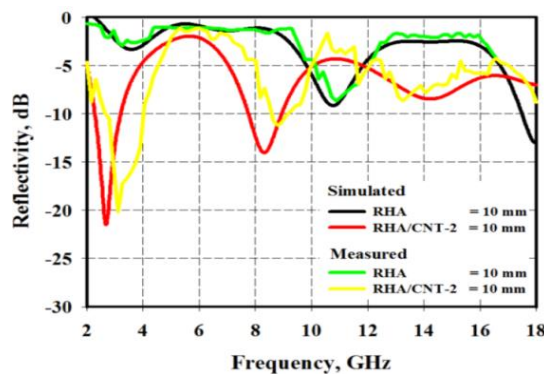

Figure 7. Comparison of reflectivity performance between measured and simulated of the RHA and RHA/CNTs single layer absorber

In addition, the minimum measured value is -20.4 dB at 3.2 GHz while the simulated value is -21.8 dB at 2.6 GHz. As analyzed, the single layer absorber of RHA/CNTs composites can be used as a tuning absorber, which means shifting the operating frequency range by modifying the thickness of the absorber. When the thickness of the absorbing layer increases, the matching wavelength of the incident wave would increase. Therefore, the matching frequency will switch from a higher frequency to lower frequencies. This RHA/CNTS single layer absorber shows narrowband (resonant frequency) absorption with more than –10 dB (~90 %) reflectivity in specific frequency. The incident and reflected waves resulting in a quarter wavelength reflection which allows the absorber to obtain the minimum reflected energy. For the single layer absorber, it is clearly shows that a small addition of CNTs in the composite will produce efficient fillers that increases its relative permittivity and the thickness of the single layer absorber can be reduced for specific operating frequency. The frequency of single layer absorber can be tuned within the range of 2 GHz to 18 GHz, by simply varying the relative permittivity and/or thickness of composite materials.

5.   CONCLUSIONS

The microwave absorber of RHA, RHA/CNTs-1, and RHA/CNTs-5 were optimized using CST-MWS and fabricated in single layer design. The relative permittivity of the RHA, RHA/CNTs-1, RHA/CNTs-2, and RHA/CNTs-5 were measured over 2-18 GHz. This study shows that the carbon nanotube filler added into the RHA composites increased the relative permittivity and microwave absorption performance. From the results, the RHA/CNTs-2 (9mm thickness) and RHA/CNTs-5 (2 mm thickness) of single layer absorber are thinner and better microwave absorption compare to the RHA (10 mm thickness) single layer absorber over 2-18 GHz. The additional of CNTs into the RHA composite can enhances the microwave absorption and reduce the size of single layer absorber of RHA composite. The advantage of single layer absorber is thin, light weight and able to tune the microwave absorption operating frequency.

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